



Geon™ Vinyl Flexible B4DM1

Flexible Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• High Gloss	• Low to No Migration	
Appearance	• Opaque		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.42	1.42	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (100% Strain)	2090 psi	14.4 MPa	ASTM D638
Tensile Strength ² (Break)	2610 psi	18.0 MPa	ASTM D638
Tensile Elongation ² (Break)	290 %	290 %	ASTM D638
Elastomers	Typical Value (English)	Typical Value (SI)	Test Method
Tear Strength ³	571 lbf/in	100 kN/m	ASTM D624
Compression Set (73°F (23°C), 22 hr)	82 %	82 %	ASTM D395
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D, 15 sec)	43	43	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	22.1 °F	-5.50 °C	ASTM D746
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Oxygen Index	25 %	25 %	ASTM D2863

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	385 to 405 °F	196 to 207 °C
Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	355 to 365 °F	179 to 185 °C

Notes

¹ Typical values are not to be construed as specifications.

² 20 in/min (510 mm/min)

³ Die C, 20 in/min (510 mm/min)